

AMENDMENTS TO THE CLAIMS

Claim 1 (Cancelled)

2. (Currently Amended) ~~The silver contact structure of claim 1, wherein the silver contact structure is formed by a~~ A fabrication method for forming a silver contact structure for conductive blades having a conductive blade with a fastening section for holding a silver contact, comprising the ~~which comprises~~ steps of:

A. stamping a blank by stamping the conductive blade with an upper die which has an extended angle on the perimeter surface to form ~~the~~ a non-circular saw shaped fastening section for increasing contact area between said fastening section and said silver contact; and

B. planting a silver wire by placing the conductive blade on a first lower die, placing the silver wire having a diameter smaller than the diameter of said fastening section in the fastening section, and pressing and filling the silver wire in the fastening section through a second upper die.

Claim 3 (Cancelled)

4. (Currently Amended) ~~The silver contact structure of claim 3, wherein the fastening section includes a first fixing zone and a second fixing zone connecting each other, the silver contact structure being formed by a~~ A fabrication method for forming a silver contact structure for conductive blades having a conductive blade which has a fastening section for holding a silver contact, comprising the ~~which comprises~~ steps of:

A. stamping a blank by stamping the conductive blade with an upper die to form ~~the~~ a first fixing zone of the fastening section;

B. stamping the blank for a second time by stamping the conductive blade with a second upper die which is smaller than the first upper die to form ~~the~~ a second fixing zone of the fastening section smaller than the first fixing zone and connected thereto; and

C. planting a silver wire by placing the conductive blade on a first lower die, placing the silver wire having a diameter smaller than the diameter of the fastening section in the fastening section formed by the first fixing zone and the second fixing zone, and pressing and filling the silver wire in the fastening section through a third upper die

wherein the fastening section has a non-circular saw shaped horizontal cross section for increasing contact area between said fastening section and said silver contact, said silver contact having a surface flush with the surface of said conductive blade, and the fastening section has an end adjacent to the juncture of the fixing zones that has a chamfered angle.

5. (Currently Amended) The ~~silver contact structure~~ method of claim 4, wherein the first upper die has an extended angle on the perimeter surface, and the first fixing zone has a non-circular horizontal cross section.

6. (Currently Amended) The ~~silver contact structure~~ method of claim 4, wherein the second upper die has an extended angle on the perimeter surface, and the second fixing zone has a non-circular horizontal cross section.

7. (Currently Amended) The ~~silver contact structure~~ method of claim 4, wherein the first upper die and the second upper die have respectively an extended angle on the perimeter surface, and the first fixing zone and the second fixing zone have a non-circular horizontal cross section.

8. (Currently Amended) ~~The silver contact structure of claim 3, wherein the fastening section includes a first fixing zone, a second fixing zone and a third fixing zone on a vertical surface thereof corresponding to the conductive blade, the silver contact structure being formed by a~~ A fabrication method for forming a silver contact structure for conductive blades having a conductive blade which has a fastening section for holding a silver contact, comprising the which comprises steps of:

A. stamping a blank by stamping the conductive blade with a first upper die and a second lower die on an upper end and a lower end thereof to form a first fixing zone of the fastening section and a third fixing zone of the fastening section on the conductive blade;

B. stamping the blank for a second time by stamping the conductive blade with a second upper die which is smaller than the first upper die and a third upper die to form a second fixing zone of the fastening section smaller than the first and third fixing zones; and

C. planting a silver wire by placing the conductive blade on a first lower die, placing the silver wire having a diameter smaller than the diameter of said fastening section in the fastening section formed by the first fixing zone, the second fixing zone and the third fixing zone, and pressing and filling the silver wire in the fastening section through a third upper die

wherein the fastening section is a non-circular saw shaped horizontal cross section for increasing contact area between said fastening section and said silver contact, said silver contact having a surface flush with a surface of said conductive blade, at least two fixing zones of said fastening section connecting to each other and said fastening section having an end adjacent to the juncture of the fixing zones that has a chamfered angle.

9. (Currently Amended) The ~~silver contact structure~~ method of claim 8, wherein the first upper die has an extended angle on the perimeter surface, and the first fixing zone has a non-circular horizontal cross section.

10. (Currently Amended) The ~~silver contact structure~~ method of claim 8, wherein the second upper die has an extended angle on the perimeter surface, and the second fixing zone has a non-circular horizontal cross section.

11. (Currently Amended) The ~~silver contact structure~~ method of claim 8, wherein the second lower die has an extended angle on the perimeter surfaces, and the third fixing zone has a non-circular horizontal cross section.

12. (Currently Amended) The ~~silver contact structure~~ method of claim 8, wherein the first upper die, the second upper die and the first lower die have respectively an extended angle on the perimeter surfaces, and the first fixing zone, the second fixing zone and the third fixing zone have non-circular horizontal cross sections.

13. (New) The method of claim 8, wherein two ends adjacent to junctures of fixing zones have chamfered angles.